Work Orde										Page
Item ID:	D3907-1	<u> </u>		Accept				Se	etup Star	I CERTIFY FIRST SET SEE SERV
Revision ID: Item Name:	Bushing		174V (2014) 8211 HE						Stop	
Start Date: Required Date	06/01/2010 : 15/01/2010	Start Qty: 40.00 Req'd Qty: 40.00	IIIŽIIIII IXŽANIE		Cust Item I Customer:	D:				·
Reference:	Process Pla		Bate/0-1-06	Tooling:	D:	ete:	_	R	un Star	
Approvals:	QC:	9	Bate:	SPC (Y/N):	D	2te:		•	Stop	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Re	visioa Nbr								
D3907	Α					,				
100 Hardinge		Messo		0.00				4/	D	
Hardinge CNC La	the Small		per Folio FA823	0101/12					,	
110		QC2- Inspect parts off a	nachine FAI/FAIB	0.00	,			41	b	
i deeth i deed door een item				0.00						

Memo

0.00

Quality Control

SN3/01/12

W/O:		WORK ORDER C	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					į				

Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

Verification Section C	Approval	Approval
	Approvai	MUUIUVAI
	Chief Eng	QC Inspector
	:	
i		

Work Order ID 55104



January 6, 2010 10:12:55 AM

Item ID:

D3907-1

Revision ID:

Item Name: Start Date:

Bushing

06/01/2010

Required Date: 15/01/2010

Start Qty: 40.00 Reg'd Qty: 40.00



Date: __ _

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Pian:

Date:

Tooling:

SPC (Y/N):

0.00

Date:

Start Run



Stop

Reject

Sequence ID/ Work Center ID

120

QC

Operation Description

OC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

Draw Rev.

Date:

Plan Code Accept Qty

Reject Qty

Insp. Stamp Number

41 10

Quality Control

130

140

Packaging

Memo

Identify as per dwg & Stock Location: Basket 0.00

Cell M/10/01/12

000 And 10/01/12

Packaging

0.00

QC21- Final Inspection - Work Order Release

QC

Quality Control

Memo

0.00

10 01 /13' mr 10-1-12

W/O:			WO	RK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<u> </u>							
Part No):	PAR #:	Fault Categ	ory: N	ICR: Yes	No DQA :	<u> </u>	Date: _	
	R	esolution:	Disposition	:0	A: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMANO	CE (NCR)	•		
DATE	STEP	Description of NC		Corrective Action Section B		Verifica	Verification		Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng			n C	Approval Chief Eng	QC Inspector

Picklist Print

January 6, 2010 10:13:04 AM

Work Order ID: 55104

Parent Item: D3907-1

Parent Item Name: Bushing

Comments:

Component Item ID/ Replacement Mfg-Item Name Item ID Pured

M304R0.375

304 ROUND BAR 0.375

Primary

Item Location

No

Purchased

Start Date: 06/01/2010

Required Date: 15/01/2810

Start 2ty: 40.00

Reserved Oty: 40.08

Renauting Ony
One for Pick Issued

Date forced

: Status ed

Page i

60.651 1.200¢

Warehouse	Lac Oxy	<u> kracCane</u>
Location		

Resource

Seq III

100

Usefit set

f

Mezonet Evel

Main Warehouse

Last

Location

MAT 60.0850579

112058 0.01317895

112473 11.6003

- 113325 48.4715789

T.23 SN 10/01/12

W/O:		WORK ORDER CHANGES								
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- 41						ļ				
Part No	•	PAR #:	Fault Category:	NCR: Yes	s No DQ	A:	Date:			
	Pacolut	tion.	Disposition:	O A . N/O /	Classed		Data			

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Ammunus					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			

RT AEROSP	ACE LTD				Nork Order:	کک	-104
scription: Bushir					Part Number:	D3	907-1
pection Dwg: D		×				Pag	e 1 of 1
spection Dwg. D		ARTICLE IN	SPECTIO	N CHE	CKLIST		
	X	First Artic		Proto			
Drawing	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Corr	ments
Dimension	7-010	314					
Ø0.375	+/-0.030	251					
0.25	+/-0.030	.058	-/-				
Ø0.257	+0.006/-0.001	0,258					
							- miles de la martir de la constitución de la const
				7	Prototype App	raval.	N/A
leasured by:	2/01/12	Audited by: Date:	(0/01	1	, , , , , , , , , , , , , , , , , , ,	Date:	N/A

Revised by

H:\FORMS\Quality Assurance\approved QA\FAI revD

Date Change 09.05.20 New issue

Rev

Dart Aerospace	Ltd
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W/O:		WORK ORDER CHANGES											
DATE STE		PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:		PAR #:	Fault Categ	ory:	_ NCR	: Yes I	No DQA	\:	Date:				
	R	esolution:	Disposition	:	QA:	N/C Cld	sed:		Date:				
NCR:		1	WORK ORDE	R NON-CONFORM	ANCE	(NCR)						
DATE	CTED	Description of NC		Corrective Action Sect	ion B		Verific	ation	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date			Chief Eng	QC Inspector			
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SHOP COPY **RETURN TO ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 55/04/ Bf 10-1-04

D3907-1 BUSHING

SECTION A-Ac5-1

NOTES: 1) MATERIAL: AISI 334/316.574/MLESS STEEL ROD REF DART SPEC183047

OR: AISI 304/516'STATNLESS STEEL BAR REF DART SPEC19/3949

2) FINISH, NUME
3) TOLERANCES: PER DAIRT QSI 818 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS DYMEPIASE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A 7) WEIGHT: N/A

Α	NEW ISSUE		Į.	AJS	09.05.11				
REV.		£	ESCRIPTION	E 7	DATE				
DESIGN	A	4S	DART AEROSPI	MCE	LTD				
DRAWN	A	\$ S	HAWKESBURY, ONTARIO, ORHADA						
CHECKE	.0	1	DRAWING NO.		REV. A				
MFG. AF	PR.	S	D3907		SHEET I OF 1				
APPRO	VED 91	D	TITLE		SOME				
DE APP	R.		BUSHING (BASKET REPAR	¥₹S					
DATE	09.03.11		COPYRIGHT C 2009 BY CANT REPORTED AT LATE #5 DOCUMENT SHARE MID ON HIGHING AND ISSUED AND THE REPORT AT LATE #5 DOCUMENT SHARE MID ON HIGHING AND ISSUED AND THE REPORT OF THE FIRST #6 DOCUMENT OF THE PROPERTY OF THE PRO						

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W/O:			WO	RK ORDER CHANGE	S					
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		•								
Part No:		PAR #:	Fault Categ	NCR: Yes No DQA: Date:						
	Re	solution:	Disposition:		QA: N/C C	A: N/C Closed:			Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	R)				
DATE	STEP	Description of NC Section A			n B	Verificat		on Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	Section C	Chief Eng	QC Inspector	
									_	